



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3167-1
Job Sheet 167479



Part No: D3167-1

Job Qty: 8 ea

Part Name: Bearpaw



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/1/17

Job Tracking No:

Due Date: 11/9/17

Created By: Mario Poulin

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		11/8/17	0.00	0.00	Start up container		SC
120	Waterjet	8 pcs		11/8/17	0.00	2.71	Waterjet1		SC
130	CNC Vertical Machining	8 pcs		11/9/17	0.66	13.11	HAAS 1		SC 1/2
140	QC	8 pcs		11/9/17	0.00	0.00	QC2		3.5
150	QC	8 pcs		11/9/17	0.00	0.00	QC8		6.0 11/11/22
151	Packaging	8 pcs		11/9/17	0.00	0.00	Packaging3		574721
190	QC21-SA	8 Ea		11/9/17	0.00	0.00	QC21		9-86

Part Op 120 - Cut Blank as per File D3167-1_BLANK

Descriptions: 130 - Note: (2) Bearpaw for (1) Kit 2-Machine as per Folio FA285 and Dwg D3167

NOV 23 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	MUHMWB10	29	1,377	0	0

Part Specifications

Specifications could not be found.

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005240
C4RT
AEROSPACE
Bearpaw



D3167-1

Start up Operation
8

PART NO:
Revision:
Operation:
Quantity:
Change No:

Job No: 167479
Mfg Date: 11/02/17

DART AEROSPACE LTD		Work Order: 167470
Description: Bearpaw		Part Number: D3167-1
Inspection Dwg: D3167	Rev: A1	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article
 ☐ Prototype

Inspection Sheet	Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
A	0.06 x 45°	+0.030/-0.010	0.06 x 45°	✓		Ver EDC	
B	5.80	+/-0.030	5.797	✓		Ver EDC	
C	0.25 x 45°	+/-0.030	0.25 x 45°	✓		TAPE	
D	R0.25	+/-0.030	R0.25	✓		R.G.	
E	0.200	+/-0.030	0.200	✓		Ver EDC	
F	0.250	+/-0.010	0.251	✓		"	
G	0.625	+/-0.030	0.629	✓		"	
H	0.375	+/-0.010	0.380	✓		"	
I	0.950	+0.030/-0.010	0.955	✓		"	
J	3.21	+/-0.030	3.197	✓		"	
K	19.00	+/-0.030	19.00	✓		TAPE	
L	Ø0.260	+0.005/-0.000	0.260	✓		Ver EDC	
M	Ø0.93	+/-0.030	0.93	✓		Ver EDC	
N	0.30	+0.030/-0.000	0.302	✓		Ver EDC	
O	0.375	+/-0.030	0.383	✓		"	
P	7.23	+/-0.030	7.230	✓		TAPE	
Q	4.54	+/-0.010	4.543	✓		Ver EDC	
R	2.00	+/-0.030	2.018	✓		"	
S	12.000	+/-0.010	12.000	✓		TAPE	
T	6.000	+/-0.010	6.000	✓		TAPE	
U	23.75	+/-0.030	23.75	✓		TAPE	

Measured by: SK	Audited by: DAS	Prototype Approval:	N/A
Date: 17/11/21	Date: 17/11/22	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	03.09.22	New Issue P/O D130-700-011	KJ/RF	✱